

MODELLI DISPONIBILI

Articolo	Descrizione	Alimentazione
SB48 PM	SuperBender SB48M	Monofase
SB48 PT	SuperBender SB48T	Trifase

MODELS AVAILABLE

Article	Description	Tension
SB48 PM	SuperBender SB48M	Single phase
SB48 PT	SuperBender SB48T	Three phase

CARATTERISTICHE

- Capacità Tubo Standard Acciaio: 48 x 3,5 mm
- Capacità Tubo : 1" 1/2 x 3,68 mm
- Capacità Tubo Quadro (FE42): 40x40x3 mm
- Ampio raggio di curvatura: da R10 a R300 mm
- Controllo TCPLUS
- Sistema di controllo di sovraccarico con spie lampeggiante di segnalazione
- Possibilità di adattare (optional) un posizionatore a due assi (A40/P) per consentire la produzione in serie di curvature su piani differenti
- Sistema cambio utensili semplice e veloce (Brevetto Ercolina)
- Facile da spostare grazie alle ruote incorporate e alla maniglia retrattile
- Comando a pedale

FEATURES

- Mild steel tube capacity 48 x 3,5 mm
- 1 1/2" x 3,68 Gas inches capacity
- Square tube capacity 40 x 40 x 3 mm
- Maximum CLR 300 mm
- TCPLUS Control
- Overload control system with flashing warning lights
- Possibility to adapt (optional) a two-axis positioner (A40/P) to allow series production of bends in different planes
- Quick and easy tool change system (Ercolina Patent)
- Easy to move thanks to the built-in wheels and retractable handle
- Foot pedal control

DOTAZIONE DI SERIE

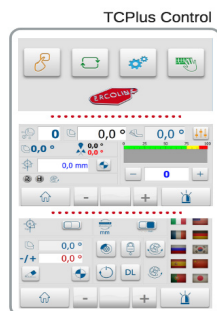
- Esagono da 50 e 40 mm
- Supporto per contromatrice
- Volantino
- Chiave esagonale da 6mm
- Grasso spray Ercolina
- Ingrassatore

STANDARD EQUIPMENT

- 50 and 40mm hex shafts
- Counterbending die support
- Handwheel
- 6mm allen wrench key
- Ercolina grease spray
- Pump for grease



MATRICE CON ROTAZIONE DX E SX
FORMER L/R BENDING



DATI TECNICI / TECHNICAL DATA

Modulo di Flessione Flexion Modulus	6 cm ³
Min Diametro Esterno Min. outside diameter	10 mm
Raggio Max. di Curvatura (CLR) Max bending radius (CLR)	300 mm
Raggio Min. di Curvatura (CLR) Min bending radius (CLR)	10 mm
Potenza Installata Motor	1,5 kW
Tensione di alimentazione Voltage requirement	110-220-400 V 1-3PH / 50-60 Hz
Velocità di curvatura Bending speed	2 - 3 rpm
Dimensioni Dimensions	410 x 1000 x 570 mm
Peso Weight	110 Kg























kit macchina + utensili
(matrice e contromatrice)*machine kit + tooling
(former & counterbending die)*

Art.	Macchina Machine	Tubo/Tube	Ø	Matrici/Formers
SB48MK2D SB48TK2D	SB48M SB48T	Pollici gas Gas inches	2 x Ø	Ø 1/2" (21.30 mm), R46 Ø 3/4" (26.90 mm), R56 Ø 1" (33.70 mm), R67 Ø 1 1/4 (42.25 mm), R90 Ø 1 1/2 (48.25 mm), R100
SB48MK3D SB48TK3D	SB48M SB48T	Pollici gas Gas inches	3 x Ø	Ø 1/2" (21.30 mm), R67 Ø 3/4" (26.90 mm), R82 Ø 1" (33.70 mm), R112 Ø 1 1/4 (42.25 mm), R130 Ø 1 1/2 (48.25 mm), R150
SB48MKTZ SB48TKTZ	SB48M SB48T	TAZ	/	Ø 16, R46 Ø 20, R67 Ø 25, R82 Ø 32, R112 Ø 40, R130 Ø 50, R170 Ø 63, R230
SB48MKOD SB48TKOD	SB48M SB48T	Pollici OD OD inches	/	Ø 5/8" (15.88 mm), R46 Ø 7/8" (22.22 mm), R56 Ø 1" (28.40 mm), R67 Ø 1 1/4 (31.75 mm), R56 Ø 1 1/2 (38.10 mm), R100

*Matrici in ghisa, contromatrici in ottone

*Formers in cast iron, counterbending dies in brass

MAXIMUM CAPACITY - (mm)

SEZ.	MATERIALE - MATERIAL	6 cm ³
	Tubo AnsiB36, 10 e API - Gas Tube	1 1/2 x3.68
	Tubo standard acciaio - Standard Steel Tube	48x3,5
	Tubo Mobilio - Forniture tube	54x1,5
	Acciaio ST35 (per oleod.) - Hydraulic Steel ST35	50x4
	Inox AISI 304-318 - Stainless Steel AISI 304-318	48x2
	Inox AISI 308 (per alim.) - Stainless Steel AISI 308	48x2
	Ottone ricotto - Soft Brass	60x3
	Alluminio curvabile - Hard Copper & Aluminium	64x2
	Rame ricotto - Soft Copper	64x2
	Tubo Conduit (TAZ) - Conduit Tube (TAZ)	60x2
	Mepla, Geberit e simili - Mepla, Geberit and similars	50x4
	Acciaio FE42 (EN: S275J0) - Mild Steel (EN: S275J0)	32
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	8x48
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	45x16
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	45x25
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	50x25x3
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	50x30x5
	Acciaio FE42:(EN:S275J0) - Mild Steel (EN: S275J0)	20x40 x 3
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	40x40 x 3
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	30x30
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	40x40 x 5
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	32x16 x 5